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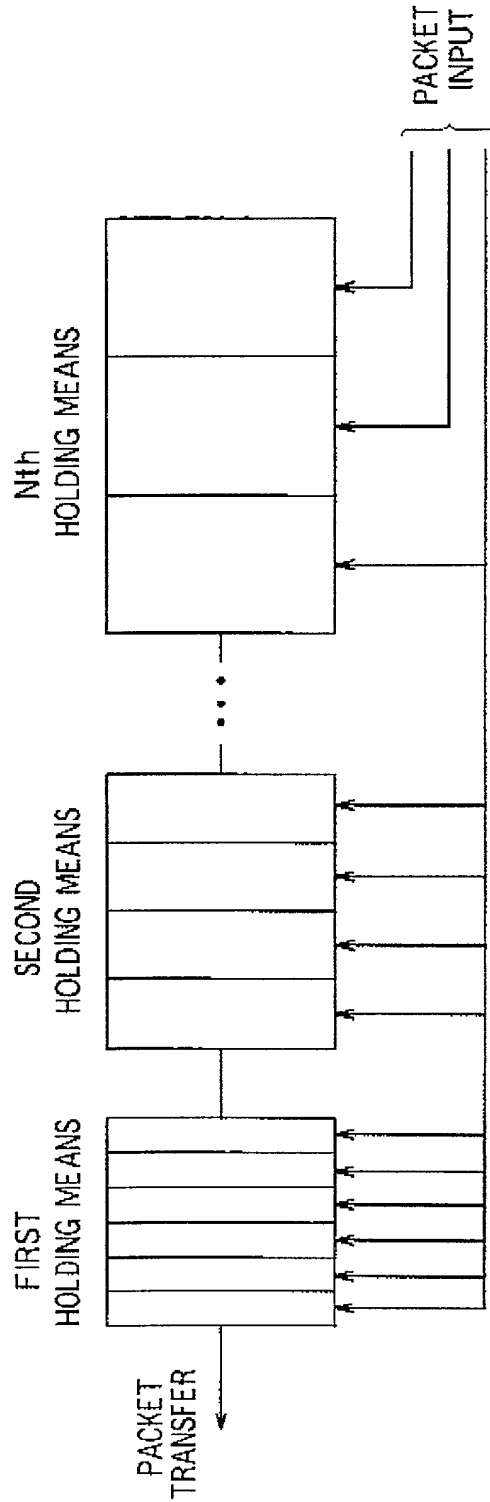


FIG. 1

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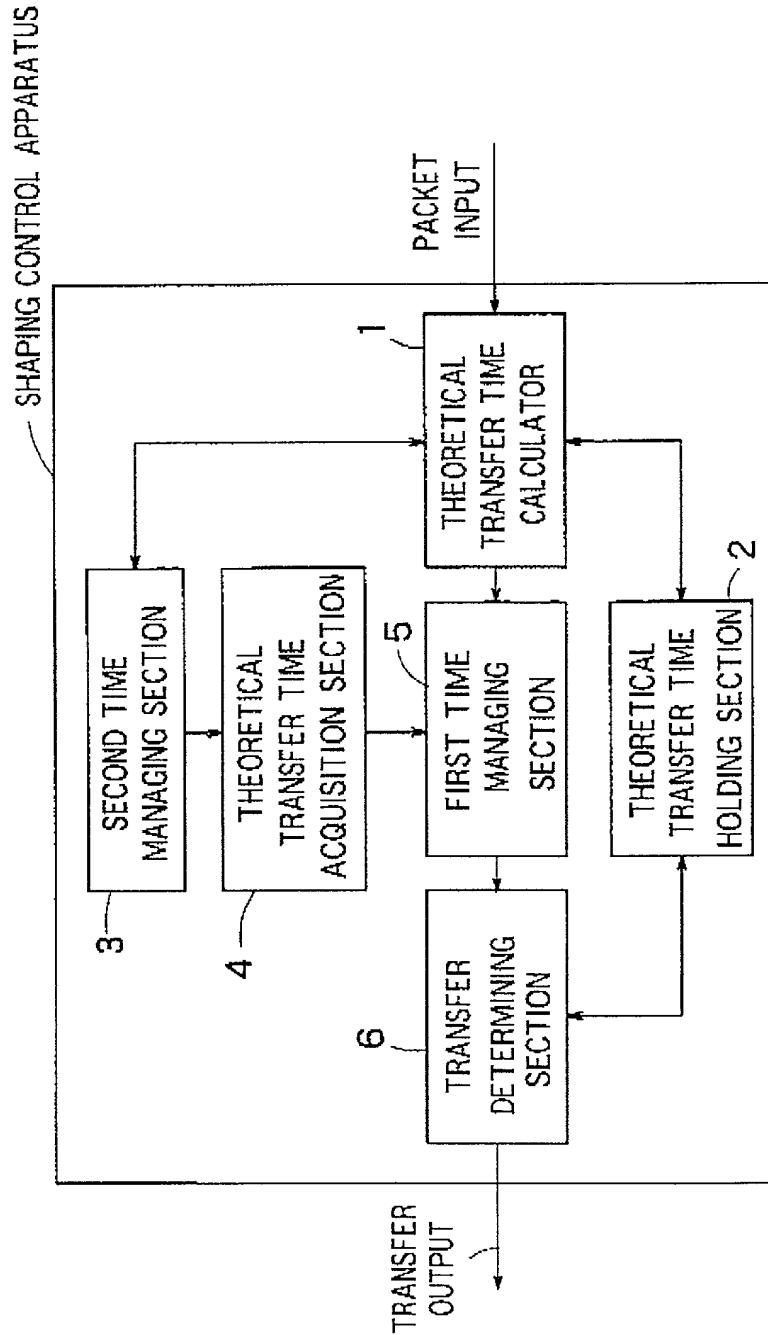


FIG. 2

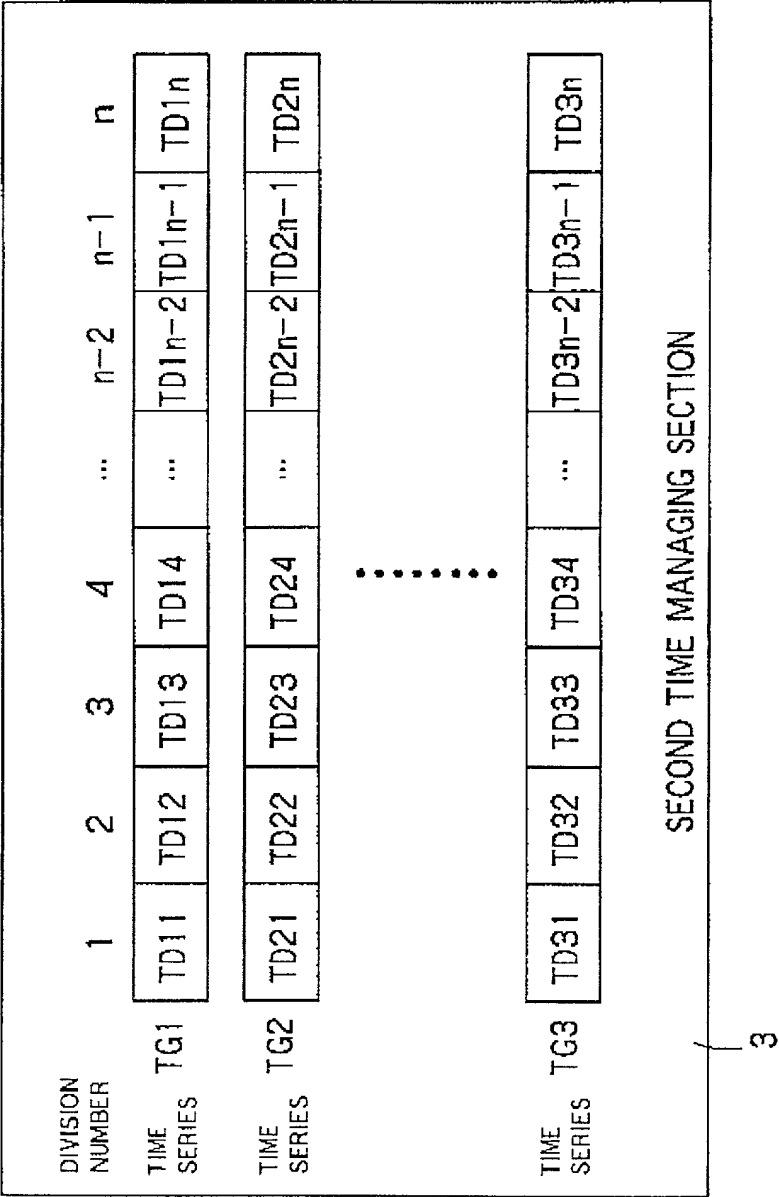


FIG. 3

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FIRST TIME MANAGING SECTION

TRANSFER-ABLE IDENTIFIER 1	THEORETICAL TRANSFER TIME 1	CONNECTION IDENTIFIER 1
TRANSFER-ABLE IDENTIFIER 2	THEORETICAL TRANSFER TIME 1	CONNECTION IDENTIFIER 1
⋮	⋮	⋮
TRANSFER-ABLE IDENTIFIER 3	THEORETICAL TRANSFER TIME 3	CONNECTION IDENTIFIER 3
TRANSFER-ABLE IDENTIFIER 4	THEORETICAL TRANSFER TIME 4	CONNECTION IDENTIFIER 4

5

FIG. 4

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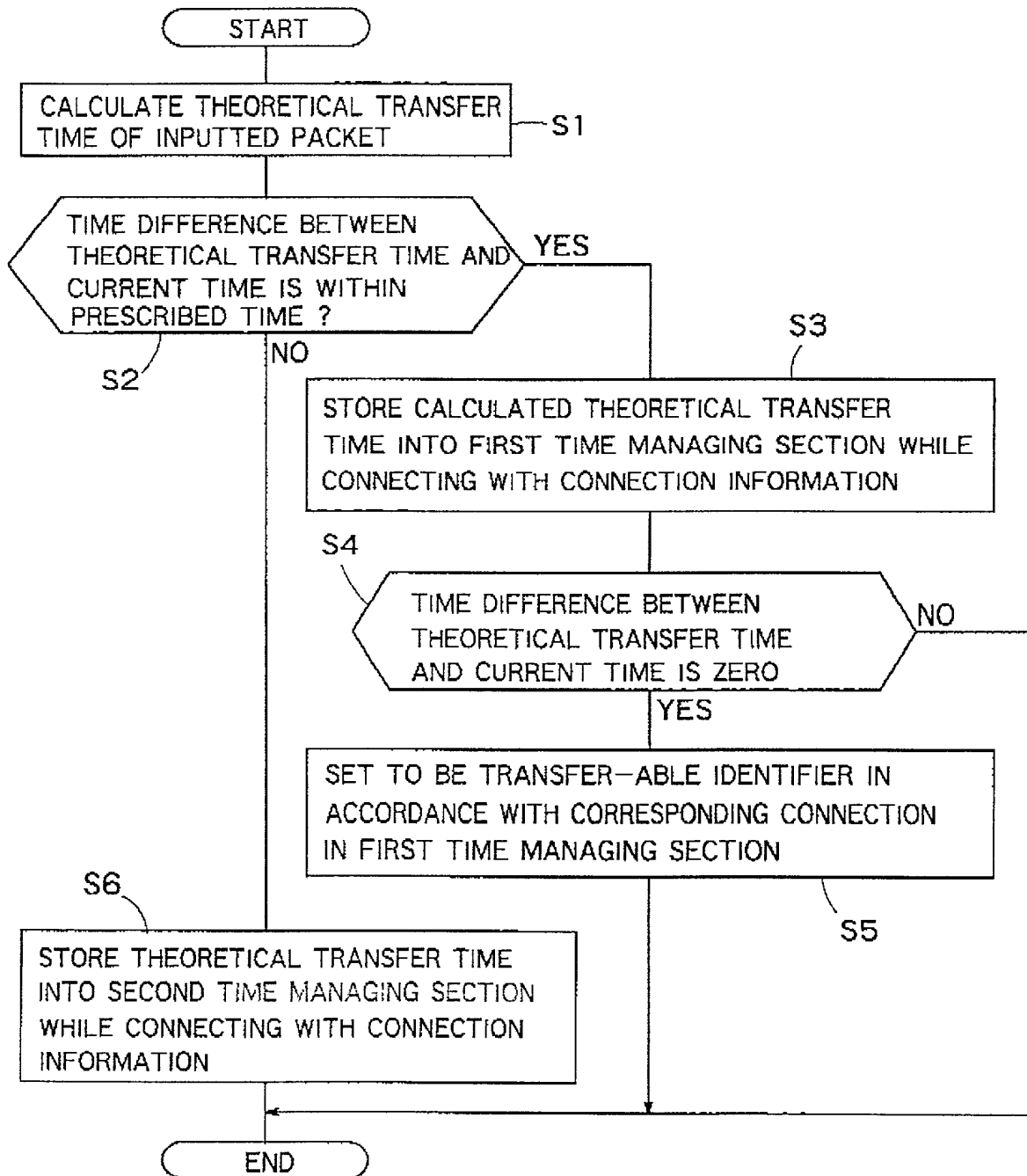


FIG. 5

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SHAPING CONTROL APPARATUS

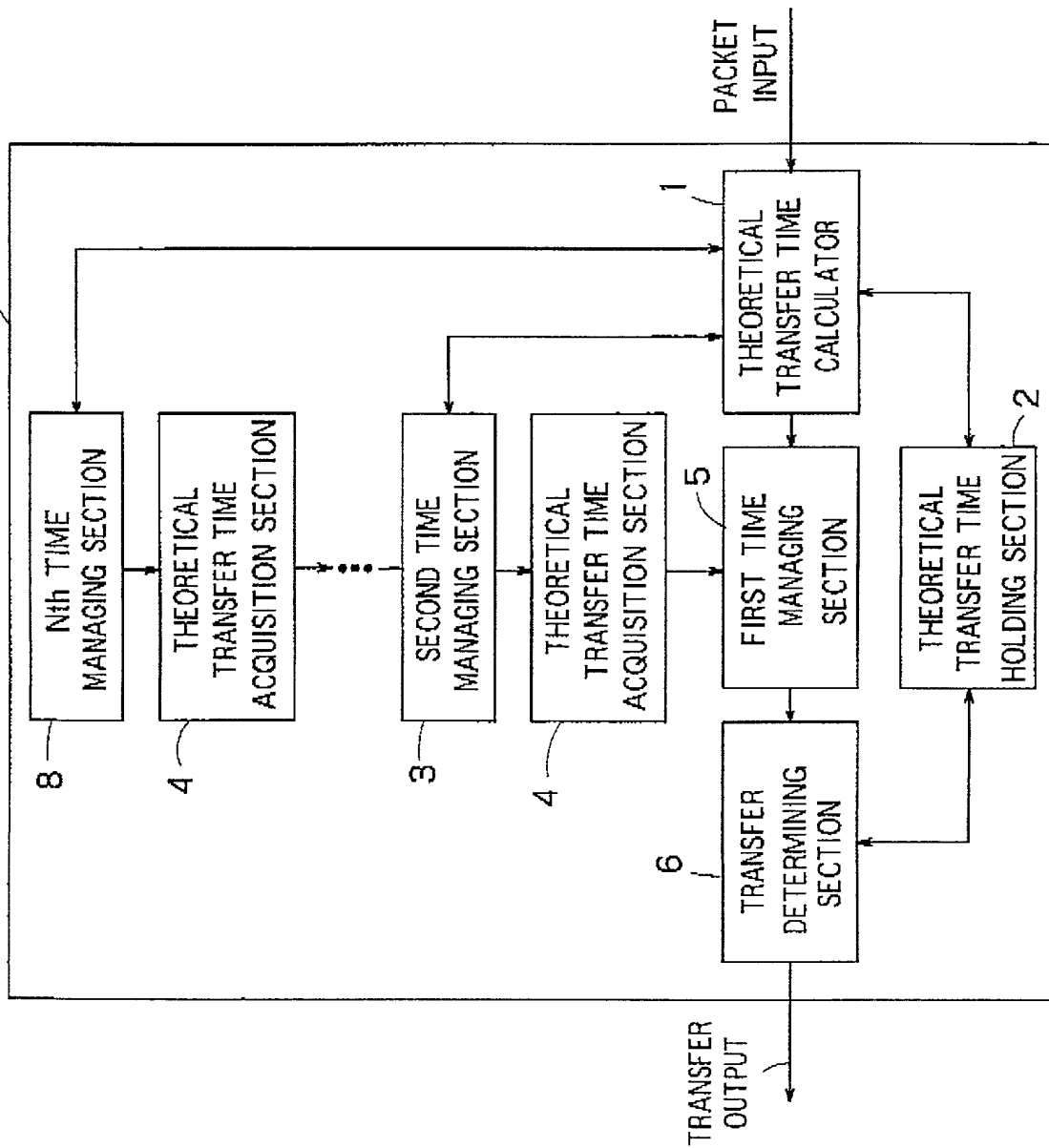


FIG. 6

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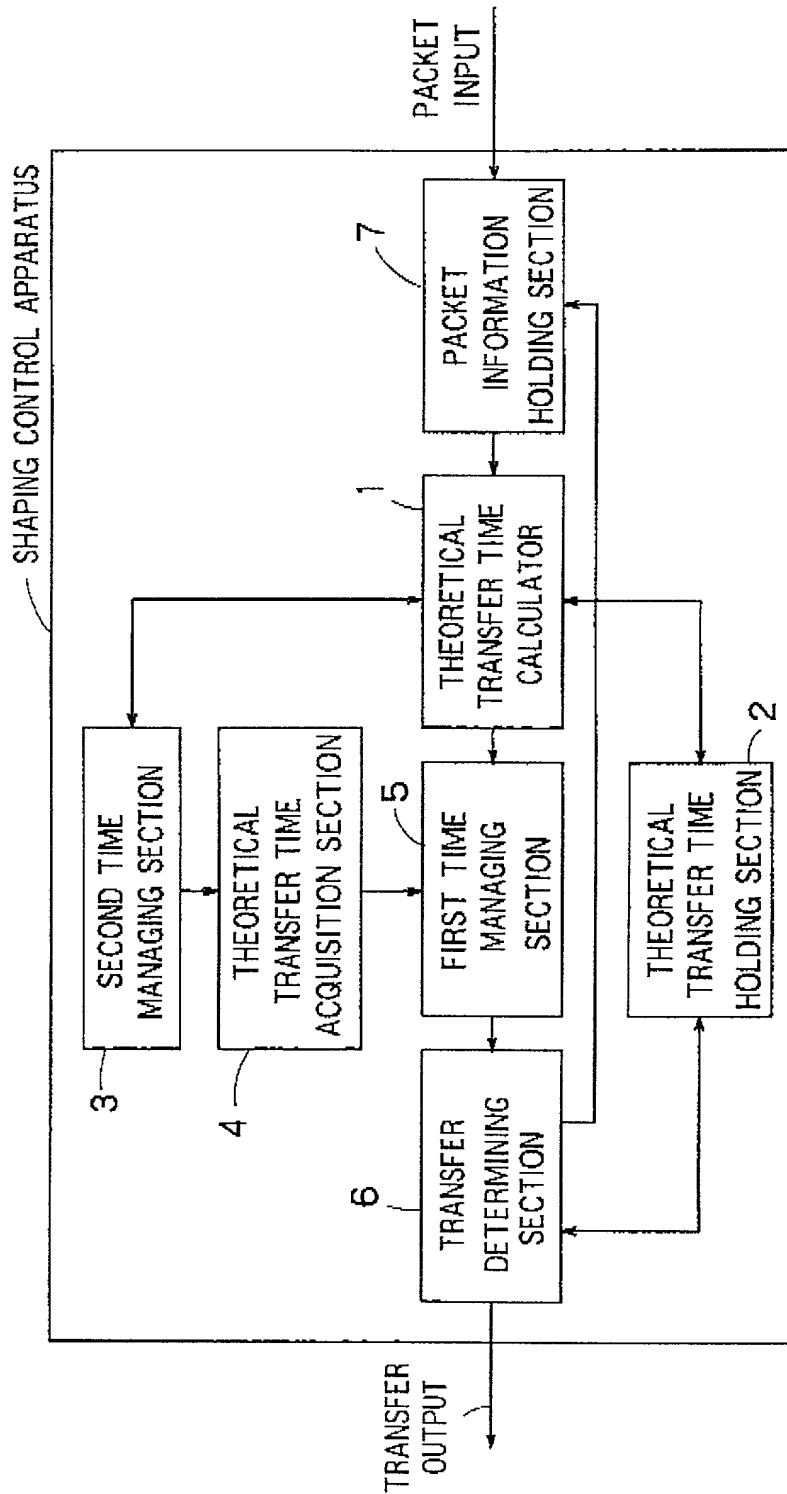


FIG. 7

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SHAPING CONTROL APPARATUS

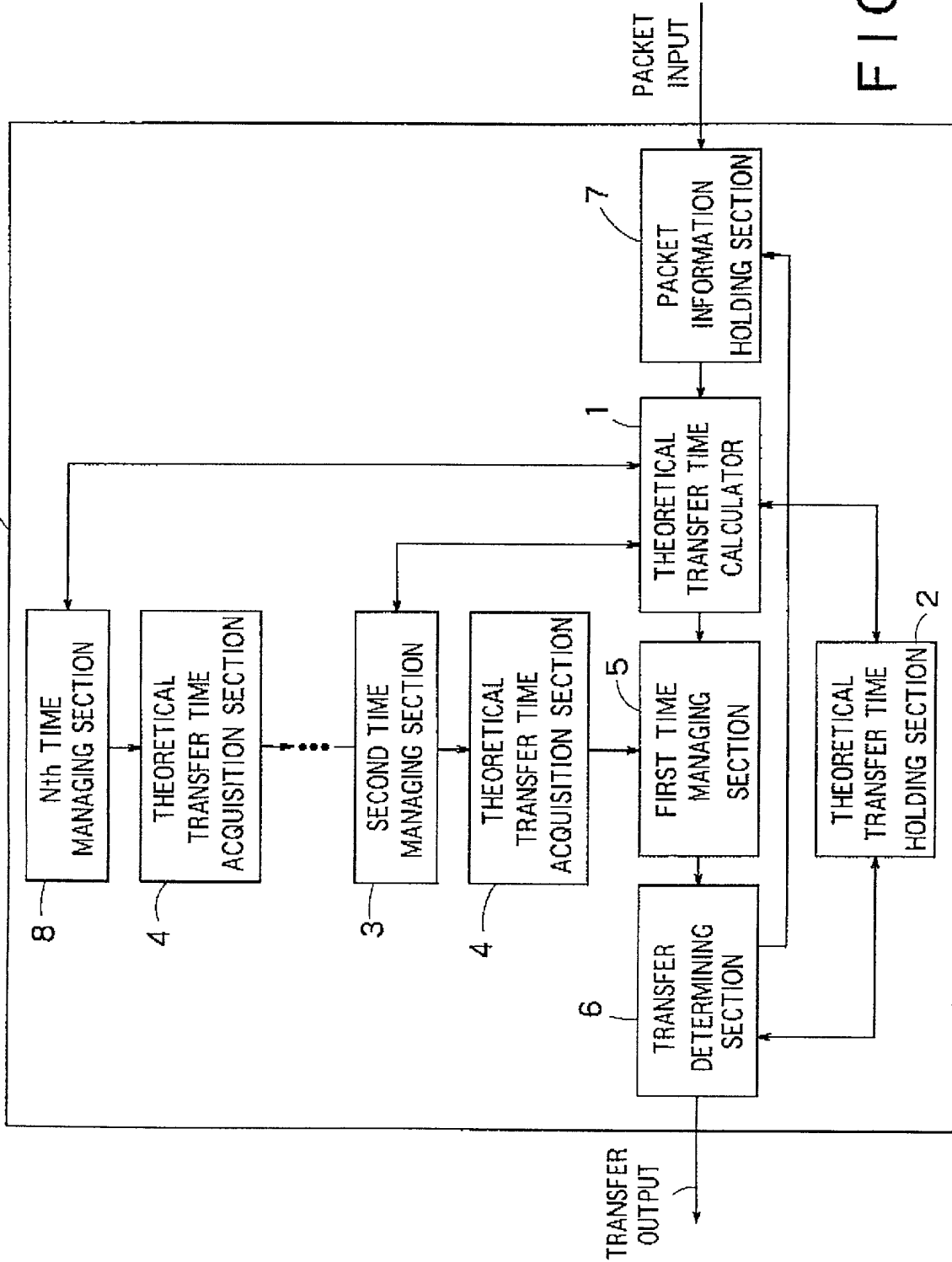


FIG. 8